

# HC 104 Foil Tape

## PRODUCT DATA SHEET



### CONSTRUCTION

Substrate: 1.6-mil Aluminum Foil  
Adhesive: Solvent Acrylic  
Liner: Self-Wound

### FEATURES

- An aggressive acrylic adhesive system
- Bonds tightly and permanently to insulation facing and HVAC ducts
- Performs well over a wide range of environmental conditions
- Self wound to eliminate liner waste and increase installation efficiency



### TYPICAL PROPERTIES

Test	Typical Values (English)	Typical Values (metric)	Test Method
Total Thickness without Liner	0.0029-in	0.0737-mm	PSTC-133
Peel Adhesion to Stainless Steel	90-oz/in	9.9-N/cm	PSTC-101
Tensile Strength	12.5-lbs/in	22-N/cm	PSTC-131
Elongation	3.5%	3.5%	PSTC-131
Minimum Application Temperature	-25°F	-32°C	HC Internal

### APPLICATION

Application surface must be clean, dry and free of contaminants. Apply pressure with plastic squeegee.

### SHELF LIFE & STORAGE

Under ideal storage conditions of 60°F to 80°F and low humidity, shelf life is one year from date of purchase.

### STANDARD CONFIGURATIONS & PACKAGING (CUSTOM CONFIGURATIONS & PACKAGING AVAILABLE UPON REQUEST)

Roll Width	Roll Length	Rolls/Carton	Cartons/Pallet
2-in	150-ft	24	27
3-in	150-ft	16	27
4-in	150-ft	12	27

*Physical and performance values and characteristics shown above are obtained through recommended test procedures. The above values do not represent a guarantee of product performance. Values represent nominal and average values; individual roll values may vary from average values indicated on the data sheet. User is responsible for determining suitability and fitness for use. Revision 8.27.2009 12:43.*